

Work Order ID 128353

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Item ID: D2618 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Bushing
 Start Date: 1/16/15 Start Qty: 80.00 *80* Cust Item ID:
 Required Date: 1/23/15 Req'd Qty: 80.00 *80* Customer:
 Reference:

Approvals: Process Plan: MLJ Date: 15-01-16 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2618	Rev B1

100 Hardinge CNC LATHE SMALL 0.00
 100 Hardinge Memo 0.00
 Hardinge CNC Lathe Small 1-Turn as per Folio FA195 & Dwg D2618.2-Deburr 82 BG / JPL 2015-01-21

110 QC2- Inspect parts off machine FAI/FAIB 0.00
 110 QC Memo 0.00
 Quality Control 82 BG / JPL 2015-01-21

120 QC8- Inspect parts - second check 0.00
 120 QC Memo 0.00
 Quality Control 82 BG / JPL 2015-01-21

DAS
25
9-89 15-1-23

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>Sto12A</u>	0.00							
130									
Packaging	Memo	0.00				82		ML5	15-01-26
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							15/1/28 JA
Quality Control									

15-1-27

Picklist Print

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Parent Item: D2618

D2618

Parent Item Name: Bushing

Start Date: 1/16/15

Required Date: 1/23/15

Start Qty: 80.00

Required Qty: 80.00

Comments: IPP Rev:F Re-format 05-11-22 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELRINR0.750		Purchased	No			100	f	33.9790	0.258	22			

MDFI RINR0 750

Delrin Round Bar 0.75" color: black

Location

Loc Qty

Loc Code

MAT039

33.979

m127442

8.1

m129148

2.083

m130432

23.796

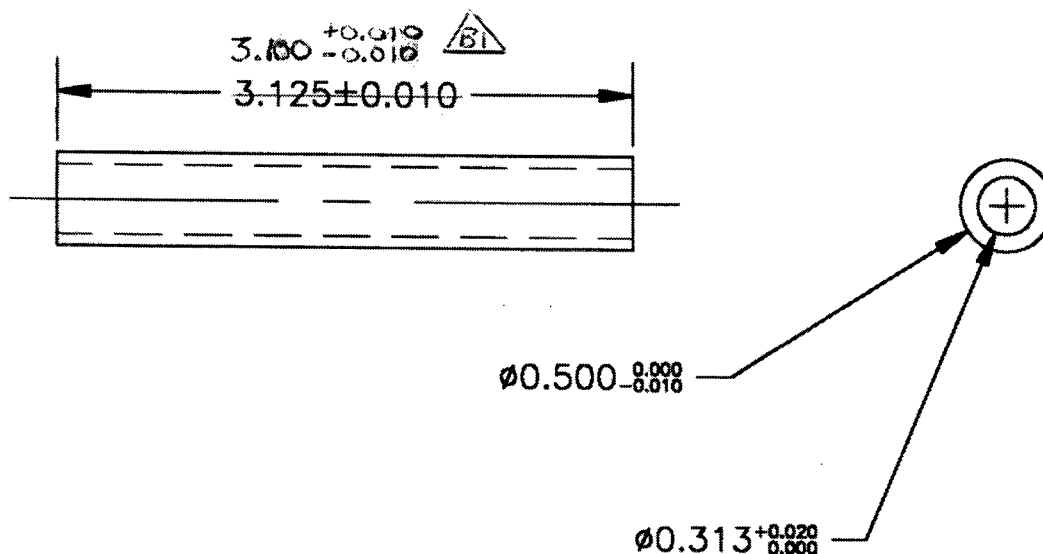


23.796 BC 15.01.23



DESIGN BW	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	DRAWING NO. D2618	REV. B SHEET 1 OF 1
DATE 96:10:30		TITLE BUSHING	SCALE 1:1
B	97.05.09	3.125 WAS 1.625, .313 WAS .375	
B1	04.06.03	CHANGE DIM FOR BETTER FIT	

RELEASED
97/05/13 DS



MATERIAL: DELRIN OR TEFLON OR NYLON

SHOP COPY
RETURN TO
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WHILE IN NOTICE
WORK ORDER
NO. 128353MCS
15 01-16